

Modified Baffle Design To Minimise Vacuum Bleed

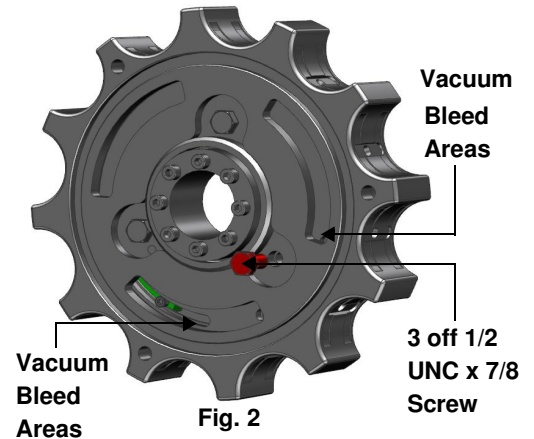
CATEGORY: Advised at next maintenance

Summary: CarnaudMetalbox Engineering introduces an improved baffle design incorporating closure extensions to minimise open to atmosphere vacuum bleed on Intermediate and Vision turrets. **See Fig. 1 Below**

Modified Baffle With Closure Extensions (Part No.4064635)



Fig. 1



Benefits for Customers

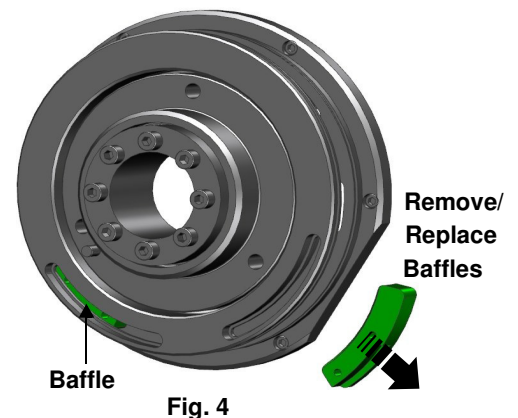
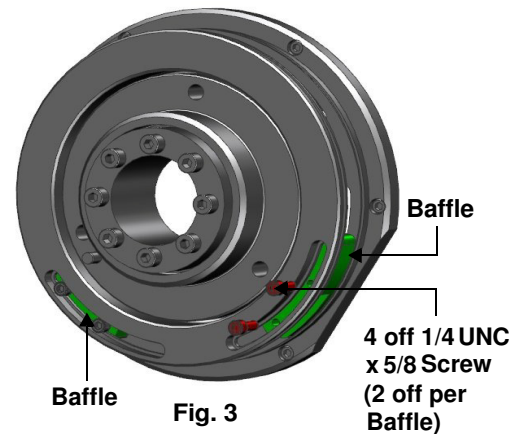
1. Improved vacuum pressure.
2. Closure of adjustment slots in the vacuum area irrespective of the baffle position in manifold.

Recommended Action For Customers

1. Check for correct baffle orientation.
2. Adjust timing to ensure baffle covers the open vacuum slot.
3. If timing is not compatible with running position then replace existing baffles with modified design incorporating closure extensions (**Part No. 4064635**) available from CarnaudMetalbox Engineering.

Mechanical Instructions

1. Slacken and remove 3 off 1/2 UNC x 7/8 screws as shown in **Fig. 2** and remove turret.
2. Slacken and remove 2 off 1/4 UNC x 5/8 screws that hold each baffle in position. **See Fig. 3**
3. Remove the baffles as shown in **Fig. 4**
4. Secure the modified baffle in place with 2 off 1/4 UNC x 5/8 screws. **Note:** Ensure the baffle is in the correct orientation.
5. Replace Intermediate or Vision Turret with 3 off 1/2 UNC x 7/8 screws.



For further information regarding this Technical Bulletin please contact either of the contacts below quoting Technical Bulletin Number **TB3400-017** and your machine Serial Number

Note: A complete Library of Technical Bulletins is accessible on the Company Web Site.

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