

# Cupping Press

-  Works at speeds of up to 300 spm
-  Under driven press
-  Dynamically counter balanced
-  Adjustable shut heights for the inner slide
-  Magnetic clamping for the inner slide
-  Capable of feeding 72" coil
-  Unique electrical features
-  3" slide stroke for improved access
-  Fully CE approved
-  Portable HMI
-  AutoBAR™

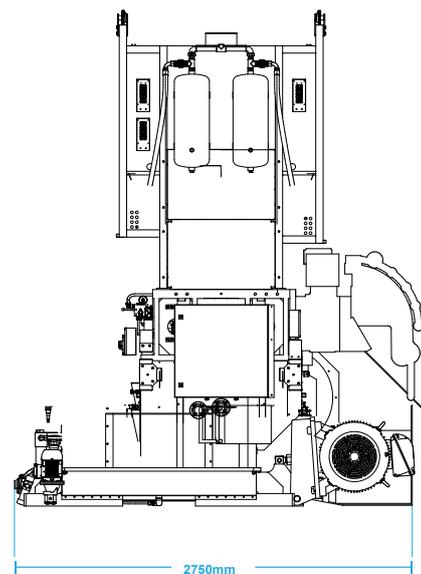
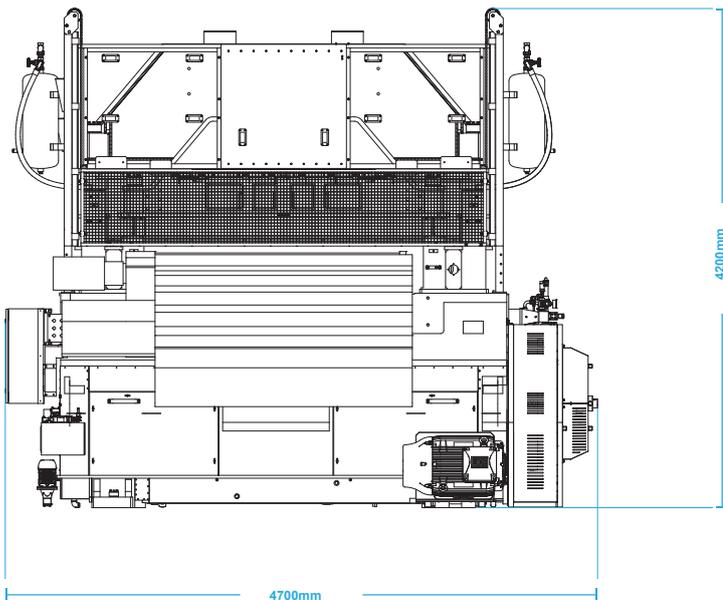
Contact our team to find out more about the Cupping Press

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## Technical Data

Strokes:	Outer Slide: 3" Inner Slide: 5" Angular Stroke Displacement Between Slides: 65° (Outer Slide Leads)
Tooling:	Die set Max Dimensions: 84" x 44" (2134mm x 1118mm)
Shut heights (SDAU):	Outer Slide: 19.00" (482.60mm) Inner Slide: 24.611" (625.11mm) (including 2" magnet) Inner Slide Adjustment: +0/0.787" (+0/-20mm) from SDAU
Weight:	40 Metric Tonnes (including Die set)
Low pressure compressed air required for cup blow off:	2 x 2" Supply Pipes 50psi 750 ACFM 25°C
High pressure compressed air required for blank clamping:	G3/4" Connection 100psi 50 ACFM 25°C
Scrap hood vacuum requirements:	2900ACFM 125mmH <sub>2</sub> O
Press dimensions:	Height:4200mm/Width:4700mm/Depth:2750mm
Cooling water requirements:	Flow rate 80-100L/min Temperature: 15°C - 20°C
Voltage:	400 > 480v
Supply:	3 Phase
Frequency:	50/60HZ
Full load current:	328A
Control voltage AC:	110vac
Control voltage DC:	24vdc
Tooling capacity:	16 Die stations
Maximum coil width:	1820mm
Strokes per minute:	Production Speed: 100-300spm
AutoBAR™:	20spm



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